English Fowling Gun

Build this traditional flint smoothbore gun or a Gentleman's sporting rifle.

A fine English flint fowling gun created from our parts by Michael Haves

Truly a deluxe specimen, this gun is on display in our retail store. Stocked in traditional walnut, gun maker Michael Hayes included a number of options. The barrel is retained by three tiny iron keys.

The hooked breech was reshaped from a long tang plug. The barrel is easily dismounted. Made entirely from our parts, Mr. Hayes selected a few alternate choices from our catalog, to create this fine flint fowling gun.

English Flint Fowling Gun parts kit:

	#Lock-LR-2000	flint lock, round face, for fowling gun	\$1	33.00	
	#Stk-Fowl-E-W1	fullstock, precision pre-inlet walnut	\$3	300.00	
	Our stock #Stk-Fowl-	E-M1 is available in maple, or M3 curly maple.			
	#BBL-20-42	barrel, 20 gauge, 42" octagon-to-round	\$1	79.00	
		el is offered in 20, 24 or 28 gauge, .54 or .58 rifle			
	#Plug-ST-16-3-R	plug, 3/4-16 thread, straight tang	\$	9.99	
	•	Labor-BP at \$25.00 with prompt shipment.	Ψ	0.00	
	#TR-York-TP	trigger and trigger plate assembly	\$	19.99	
	#SP-Fowl-2-B	sideplate, wax cast brass	ş S	14.99	
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		te choices are available, in brass or steel.	•	~ ~ ~	
	#BP-Fowl-20-B	buttplate, wax cast brass	\$	29.99	
		wl-20-1 is available at slightly lower cost.			
	#TG-Fowl-LA-B	triggerguard, wax cast brass	\$	29.99	
		G-Fowl-LA-I is available at slightly lower cost.			
	#Ramrod-6	ramrod, 3/8" diameter, 48" length	\$	1.49	
	#RT-6-10-B	ramrod tip, 3/8" brass, 10-32 thread	\$	2.29	
 Iron ramrod tip #RT-6-10-I is available at small extra cost. 					
	#UL-NW-1	barrel lug for pin, flat base, use one	\$	1.50	
	#UL-NW-S1	barrel lug for pin, concave, use two	\$	1.60	
	#RP-EF-E-6-B	rod pipe, 3/8" brass, entry, use one	\$	14.99	
	#RP-EF-F-6-B	rod pipe, 3/8" brass, forward, use two	\$	13.99	
	 Iron rod pipes #RP-E 	F-E-6I and #RP-EF-F6I are available.			
	#FS-Fusil-1-GS	front sight for fowler, nickel silver	\$	5.99	
	#THL-S-4-S	flash hole liner, 1/4-28, stainless steel	\$	2.99	
	#Screw-Set-TU	set of unplated screws and pins	Š	9.49	
	#Plan-Fowler	English Folwer plans, full scale	ŝ	6.50	
		arts kit, as listed above	-	93.37	
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Gun Maker's tip:

Select an alternate sideplate, triggerguard, rod pipes, and type of finish, to build an American fowling gun, English gentleman's gun, Officer's fusil,

Our 20 gauge 42" barrel is our most popular octagon-to-round barrel for our English fowler. We also stock 30" and 36" length 20 gauge barrels, or we can trim the 42" barrel to other lengths, on special order. Precision profiled, our barrels fit our pre-inlet stock. Made exclusively for Track, by Colerain, we also offer 24 and 28 gauge, or .54, or .58 rifled barrels in this profile. All have a 1" octagon breech, threaded 3/4-16 for your plug, with a nominal .550" thread depth. This thread depth is now used by Rice, Getz, and others, to simplify vent placement, without compromising strength.

The tapered octagon breech is over 12" length, with the front 4" fading to 16 sides. A double wedding band at the transition to round is followed by a single wedding band 3" forward. The muzzle is .815" diameter. Smoothbore 20, 24 or 28 gauge barrels are cylinder bored. We recommend lead or bismuth shot, or patched balls in these highly polished bores. Do not load steel shot in our fine barrels!

Our .54 or .58 caliber barrels are cut rifled .012" to .016" deep, depending on caliber, with six "round bottom" grooves, for ball.

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Fitting a rifled barrel to our English Fowling Gun stock? You may desire a rear sight. We suggest our 1 ideal for a 1" octagon barrel, with con and a flat top. File a square sight not sight, using our Swiss pattern needl .585" long, with .535" base about .062 "raised dovetail", formed using our dovetail forming chisel.

#RS-DRU-1 rear sight, circa 1770 **#Tool-Dovetail** dovetail forming chisel

only \$ 7.99 only \$12.99

\$179.00

\$179.00

\$179.00

\$179.00

\$179.00

\$189.00

\$189.00

#Stamp-GR-V #Stamp-GR-GP London aun proof barrel stamp \$29.99

> **#RS-DRU-1** 1770 Lancaster rear sight \$ 7.99

London View barrel stamp \$29.99

Correct replica lock & barrel marks



LONDON

#Stamp-London

London

barrel stamp

\$39.99

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770 Isaac Haines rear sight,	
cave bevels on three edges,	
tch for use with a blade front	
e files. The dovetail is about	
2" deep. Install it in a shallow	