



©2012 Track of the Wolf, Inc.  
**exact actual size**  
 Made in the U.S.A.  
 for Track of the Wolf, Inc.  
**use 3/4" Flint-Eng-6**

**Siler's large flint lock kit, right & left..... #Lock-SL-FK-RH or LH**

Perhaps the most popular lock kit ever offered to gun builders, Siler's flint lock kit is a copy of a hand forged lock by Jacob Dickert. It has a detachable pan, allowing the plate to be easily polished.

If you enjoy tinkering with internal lock parts, you will discover that our Siler kit can be assembled into a fine lock. All holes in the plate are spotted. A drill guide is included to aid you in accurate alignment of parts. All springs are tempered. Our kits are complete with Siler's instructions for assembly and tempering in your home shop.

Assembly requires the skilled use of a drill press, vise, fractional drill bits in sizes 5/64, 7/64, 9/64, 11/64 and 15/64", a No. 19 drill bit, and 1/4-20 and 8-32 taps. Make an error? We stock spare parts!

**#Lock-SL-FK-RH** flint kit, large, right **only \$89.99**  
**#Lock-SL-FK-LH** flint kit, large, left **only \$89.99**

right & left hand  
**Siler flint lock**  
 kit  
 for large flint lock

**Spare parts for Siler's large flint kit, right .....#Lock-SL-FK-RH**

Springs are tempered. Other "as cast" parts must be drilled, polished, hardened and tempered. Extra copies of Siler kit assembly instructions may be downloaded from our web site. Specify *right hand* parts:

<b>#Lock-SL-FK-PI</b>	lock plate, 5.3 x .98", as cast	<b>\$17.50</b>
<b>#Lock-SL-FK-Pa</b>	pan, with bridle arm, as cast	<b>\$10.99</b>
<b>#Lock-SL-FK-Px</b>	pan screw, .33" long, .237" head, 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-Fr</b>	frizzen, as cast	<b>\$12.99</b>
<b>#Lock-SL-FK-Fx</b>	frizzen screw, .80" long, 8-32, inside	<b>\$ 2.29</b>
<b>#Lock-SL-FK-Fs</b>	frizzen spring, tempered, for 8-32	<b>\$18.99</b>
<b>#Lock-SL-FK-Fsx</b>	frizzen spring screw, .495", 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-Co</b>	flint cock, 1.42" throw, as cast	<b>\$12.99</b>
<b>#Lock-SL-FK-Tj</b>	top jaw, .78" x .88" oval, with .257" hole	<b>\$ 8.59</b>
<b>#Lock-SL-FK-Tjx</b>	top jaw screw, 1/4-20 thread, slotted	<b>\$ 3.50</b>
<b>#Lock-SL-FK-Tu</b>	tumbler, as cast, to tap 8-32	<b>\$12.99</b>
<b>#Lock-SL-FK-Tx</b>	tumbler screw, 8-32, .500" head	<b>\$ 2.99</b>
<b>#Lock-SL-FK-FI</b>	fly detent, as cast, fits right and left	<b>\$ 5.99</b>
<b>#Lock-SL-FK-Br</b>	bridle, as cast, to drill in place	<b>\$ 9.50</b>
<b>#Lock-SL-FK-Bx</b>	bridle screw, 5/4" long, .236" head, 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-Se</b>	sear, as cast, use an 8-32 screw	<b>\$ 9.50</b>
<b>#Lock-SL-FK-Sx</b>	sear screw, .71" long, 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-Ss</b>	sear spring, tempered	<b>\$ 9.50</b>
<b>#Lock-SL-FK-Ssx</b>	sear spring screw, 5/37", 8-32 thread	<b>\$ 1.99</b>
<b>#Lock-SL-FK-Ms</b>	mainspring, cast alloy steel, tempered	<b>\$18.99</b>
<i>Gunmakers lock plate, right hand only:</i>		
<b>#Lock-OS-FK-PI</b>	lock plate, 5-7/8 x 2-3/16", as cast	<b>\$17.50</b>



**Drills and Taps for large Siler flint lock kits:**

Use these drills and taps for our large Siler flint lock kits.		
<b>#Drill-19</b>	drill bit, No. 19, .1660" dia.	<b>only \$1.99</b>
<b>#Drill-5/64</b>	drill bit, 5/64", .0781" dia.	<b>only \$1.99</b>
<b>#Drill-7/64</b>	drill bit, 7/64", .1094" dia.	<b>only \$1.49</b>
<b>#Drill-9/64</b>	drill bit, 9/64", .1406" dia.	<b>only \$1.99</b>
<b>#Drill-11/64</b>	drill bit, 11/64", .1719" dia.	<b>only \$1.99</b>
<b>#Drill-15/64</b>	drill bit, 15/64", .2344" dia.	<b>only \$2.59</b>
<b>#Tap-1/4-20-T</b>	tap, 1/4-20 thread, taper tap	<b>only \$3.99</b>
<b>#Tap-8-32-B</b>	tap, 8-32 thread, bottom tap	<b>only \$3.99</b>
<b>#Tap-8-32-P</b>	tap, 8-32 thread, plug tap	<b>only \$3.99</b>
<b>#Tap-8-32-T</b>	tap, 8-32 thread, taper tap	<b>only \$3.99</b>

**Spare parts for Siler's large flint kit, left..... #Lock-SL-FK-LH**

Boldly mark your order *left hand* to remind us to pick left hand parts. Springs are tempered. "As cast" internal parts must be tempered.

These popular lock parts can be used to make a unique one-of-a-kind left hand lock, or to repair an original antique. Fit right and left parts in antique double shotguns. Find Siler instructions on our web site.

<b>#Lock-SL-FK-L-PI</b>	left lock plate, 5.3 x .98", as cast	<b>\$17.50</b>
<b>#Lock-SL-FK-L-Pa</b>	left pan, with bridle arm, as cast	<b>\$10.99</b>
<b>#Lock-SL-FK-L-Px</b>	pan screw, .33" long, .237" head, 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-L-Fr</b>	left frizzen, as cast	<b>\$12.99</b>
<b>#Lock-SL-FK-L-Fx</b>	frizzen screw, inside, .80" long, 8-32	<b>\$ 2.29</b>
<b>#Lock-SL-FK-L-Fs</b>	left frizzen spring, tempered	<b>\$18.99</b>
<b>#Lock-SL-FK-L-Fsx</b>	frizzen spring screw, .495", 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-L-Co</b>	left flint cock, 1.42" throw, as cast	<b>\$12.99</b>
<b>#Lock-SL-FK-L-Tj</b>	top jaw, .78" x .88" oval, .257" hole	<b>\$ 8.59</b>
<b>#Lock-SL-FK-L-Tjx</b>	top jaw screw, 1/4-20, slotted	<b>\$ 3.50</b>
<b>#Lock-SL-FK-L-Tu</b>	left tumbler, tapped 8-32, as cast	<b>\$12.99</b>
<b>#Lock-SL-FK-L-Tx</b>	tumbler screw, 8-32, .500" head	<b>\$ 2.99</b>
<b>#Lock-SL-FK-L-FI</b>	fly detent, as cast, fits right and left	<b>\$ 5.99</b>
<b>#Lock-SL-FK-L-Br</b>	left bridle, as cast, to drill in place	<b>\$ 9.50</b>
<b>#Lock-SL-FK-L-Bx</b>	bridle screw, 5/4" long, 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-L-Se</b>	left sear, use an 8-32 screw	<b>\$ 9.50</b>
<b>#Lock-SL-FK-L-Sx</b>	sear screw, .71" long, 8-32	<b>\$ 1.99</b>
<b>#Lock-SL-FK-L-Ss</b>	left sear spring, tempered	<b>\$ 9.50</b>
<b>#Lock-SL-FK-L-Ssx</b>	sear spring screw, 5/37", 8-32 thread	<b>\$ 1.99</b>
<b>#Lock-SL-FK-L-Ms</b>	left mainspring, cast, tempered	<b>\$18.99</b>