



# Siler small flint lock and cap lock kits

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Made in the U.S.A.

use 5/8" Flint-Eng-5

## Siler's small flint lock and cap lock kits, right hand only:

Sometimes called Siler's pistol lock, this medium sized flint lock kit is ideal for light rifles with 13/16", 7/8" or 15/16" octagon barrels. Similar to Siler's large lock, they are often confused.

Made in right hand only, in both flint and percussion. They can be assembled to interchange. Build your percussion version first, since drum placement is most critical.

The percussion is cut for a 7/16" drum, the drum must be well supported during the hammer fall. Use our #Drum-7-5-F-L.

Assembly requires the skilled use of a drill press, vise, fractional drill bits in sizes 5/64, 3/32, 9/64, 11/64, 13/64, 5/16", and a No. 33. Two tap sizes are required, 12-24 and 6-40. Both are commonly available. After drilling, tapping, fitting, and polishing, it is necessary to harden most internals using an oxygen acetylene torch. The frizzen spring, mainspring, and sear spring are hardened and tempered. You may wish to polish the springs. Make an error? We stock spare parts.

#Lock-SS-FK-RH Siler's small flint lock kit, right **only \$89.99**  
#Lock-SS-CK-RH Siler's small cap lock kit, right **only \$69.99**

## Taps and Drills, required to assemble a small Siler lock kit:

#Tap-12-24-P	tap, carbon steel, 12-24, plug tap	\$ 3.99
#Tap-6-40-T	tap, carbon steel, 6-40, taper tap	\$ 3.99
#Tap-6-40-P	tap, carbon steel, 6-40, plug tap	\$ 3.99
#Tap-6-40-B	tap, carbon steel, 6-40, bottom tap	\$ 3.99
#Drill-5/64	drill bit, HSS, 5/64", .078"	\$ 1.99
#Drill-3/32	drill bit, HSS, 3/32", .093"	\$ 1.99
#Drill-9/64	drill bit, HSS, 9/64", .140"	\$ 1.99
#Drill-11/64	drill bit, HSS, 11/64", .171"	\$ 1.99
#Drill-13/64	drill bit, HSS, 13/64", .203"	\$ 1.99
#Drill-5/16	drill bit, HSS, 5/16", .312"	\$ 4.29
#Drill-33	drill bit, HSS, #33, .113"	\$ 2.59



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use 7/16" drum

## Spare parts for Siler's small flint kit, right.....#Lock-SS-FK-RH

Right hand only, small kits have tempered springs. Other "as cast" parts must be drilled, polished, hardened and tempered. Siler kit instructions are available. Wax cast steel parts. Specify small Siler.

#Lock-SS-FK-PI	lock plate, 4.78 x .87", as cast	\$17.50
#Lock-SS-FK-Pa	pan, with bridle arm, as cast	\$10.99
#Lock-SS-FK-Px	pan screw, .31" long, .19" head, 6-40	\$ 2.25
#Lock-SS-FK-Fr	frizzen, as cast, requires fitting	\$12.99
#Lock-SS-FK-Fx	frizzen screw, .79" long, 6-40, inside	\$ 2.29
#Lock-SS-FK-Fs	frizzen spring, tempered, use 6-40	\$18.99
#Lock-SS-FK-Bx	frizzen spring screw, .51", 6-40	\$ 1.99
#Lock-SS-FK-Co	flint cock, 1.31" throw, as cast	\$12.99
#Lock-SS-FK-Tj	top jaw, .77" x .85" oval, with .22" hole	\$ 8.59
#Lock-SS-FK-Tjx	top jaw screw, 12-24 thread, slotted	\$ 3.50
#Lock-SS-FK-Tu	tumbler, as cast, tap to 6-40	\$12.99
#Lock-SS-FK-Tx	tumbler screw, 6-40, .50" head	\$ 2.99
#Lock-SS-FK-Fi	fly detent, fits large and small, as cast	\$ 5.99
#Lock-SS-FK-Br	bridle, as cast, to drill in place	\$ 9.50
#Lock-SS-FK-Bx	bridle screw, .51" long, .20" head, 6-40	\$ 1.99
#Lock-SS-FK-Se	sear, as cast, not drilled	\$ 9.50
#Lock-SS-FK-Sx	sear screw, .65" long, 6-40	\$ 1.99
#Lock-SS-FK-Ss	sear spring, tempered	\$ 9.50
#Lock-SS-FK-Ssx	sear spring screw, .43", 6-40 thread	\$ 1.99
#Lock-SS-FK-Ms	mainspring, tempered	\$18.99

## Parts for Siler's small cap lock kit, right.....#Lock-SS-CK-RH

Right hand only, small kits have tempered springs. Other "as cast" parts must be drilled, polished, hardened and tempered. Siler kit instructions are available. Wax cast steel parts. Specify small Siler.

#Lock-SS-CK-PI	lock plate, 4.78 x .87", as cast	\$17.50
#Lock-SS-CK-Ha	hammer, 1.5" throw, as cast	\$12.99
#Lock-SS-FK-Tu	tumbler, as cast, tap to 6-40	\$12.99
#Lock-SS-FK-Tx	tumbler screw, 6-40, .50" head	\$ 2.99
#Lock-SS-FK-Fi	fly detent, fits large and small	\$ 5.99
#Lock-SS-FK-Br	bridle, as cast, to drill in place	\$ 9.50
#Lock-SS-FK-Bx	bridle screw, .51" long, 6-40	\$ 1.99
#Lock-SS-FK-Se	sear, as cast, not drilled	\$ 9.50
#Lock-SS-FK-Sx	sear screw, .65" long, 6-40	\$ 1.99
#Lock-SS-FK-Ss	sear spring, tempered	\$ 9.50
#Lock-SS-FK-Ssx	sear spring screw, .43", 6-40 thread	\$ 1.99
#Lock-SS-FK-Ms	mainspring, tempered	\$18.99