



Classic Octagon “Winchester Taper” Rifle Barrels

Classic tapered octagon, in 19th century Winchester profiles. Stress relieved, air gaged, 4140 steel, with a 1” receiver stub. All barrels are button rifled, except the .50-110 barrels which are cut rifled. Machined from 4140 steel. Not threaded, not chambered, with a machine finish, ready to polish. Calibers indicate typical use.

Classic Single Shot Black Powder Cartridge Rifle Octagon “Winchester Taper” Barrel Profiles

Taper No.	Breech	Muzzle	Stub Diameter
2	1.00”	.85”	1.10”
3	1.05”	.95”	1.15”
3-1/2	1.12”	.95”	1.23”
4	1.12”	1.08”	1.23”
5	1.16”	1.12”	1.24”
6	1.30”	1.15”	1.43”

Classic Octagon “Winchester Taper” Rifle Barrels

Part#	caliber	bore / groove	profile	twist	length	weight	Price
#GMT-22-T3-33	.22 LR	.218”/.223”	3	1-16”	33”	7.5	\$239.99
#GMT-32-T2-35	.32-40	.314”/.321”	2	1-14”	35”	7.0	\$239.99
#GMT-32-T3-35	.32-40	.314”/.321”	3	1-14”	35”	7.7	\$239.99
#GMT-38-T3-35	.38-55	.368”/.375”	3	1-12”	35”	6.7	\$269.99
#GMT-38-T35-35	.38-55	.368”/.375”	3.5	1-12”	35”	7.6	\$269.99
#GMT-38-T4-35	.38-55	.368”/.375”	4	1-12”	35”	8.4	\$269.99
#GMT-38-55-T3-35	.38-55	.368”/.375”	3	1-14”	35”	8.4	\$269.99
#GMT-38-55-T35-35	.38-55	.368”/.375”	3.5	1-14”	35”	8.4	\$269.99
#GMT-38-55-T4-35	.38-55	.368”/.375”	4	1-14”	35”	8.4	\$269.99
#GMT-40-T3-35	.40-65	.400”/.408”	3	1-16”	35”	6.6	\$269.99
#GMT-40-T35-35	.40-65	.400”/.408”	3.5	1-16”	35”	7.5	\$269.99
#GMT-40-T4-35	.40-65	.400”/.408”	4	1-16”	35”	8.6	\$269.99
#GMT-40-82-T3-35	.40-82	.400”/.408”	3	1-14.5”	35”	8.6	\$269.99
#GMT-40-82-T35-35	.40-82	.400”/.408”	3.5	1-14.5”	35”	8.6	\$269.99
#GMT-40-82-T4-35	.40-82	.400”/.408”	4	1-14.5”	35”	8.6	\$269.99
#GMT-44-T3-35	.44-77	.438”/.446”	3	1-17”	35”	6.4	\$269.99
#GMT-44-T35-35	.44-77	.438”/.446”	3.5	1-17”	35”	6.4	\$269.99
#GMT-44-T5-35	.44-77	.438”/.446”	5	1-17”	35”	6.4	\$269.99
#GMT-45-T3-35	.45-70	.450”/.458”	3	1-18”	35”	6.5	\$269.99
#GMT-45-T4-35	.45-70	.450”/.458”	4	1-18”	35”	8.3	\$269.99
#GMT-45-T5-35	.45-70	.450”/.458”	5	1-18”	35”	9.3	\$269.99
#GMT-45-T6-35	.45-70	.450”/.458”	6	1-18”	35”	9.3	\$269.99
#GMT-50-E-35-CO	.50-110	.500”/.508”	1-1/16”	1-24”	35”	11.2	\$269.99



Black Powder Cartridge Rifle Barrels

Green Mountain black powder cartridge rifle barrels are machined from high quality American bar stock, *A.I.S.I. 4140 modified alloy*, stress relieved, annealed, certified rifle barrel quality steel. Green Mountain rifle barrels are made in the U.S.A.

Barrels are drilled from solid stock, reamed to a high degree of smoothness, optically checked for straightness. Very close tolerances are maintained. Diameters vary less than .0002” within any bore. Calibers indicate typical use. Other chamberings may be reamed.

Sharps No. 1 Heavy Rifle Barrel

Faithful to the “Sharps No. 1 Heavy Barrel” profile, the stub is 1.31” diameter, 1.125” after the traditional tulip area and gracefully tapers to 1.010” at the muzzle. Button rifled in .44 caliber. Single point cut rifled .45 caliber. Barrels are air gaged, and stress relieved after final machining, made from best quality 4140 steel, not chambered, not threaded.

Part #	caliber	bore / groove	twist	length	weight	Price
#GMT-44-Sharps	.44	.438”/.446”	1:17”	32”	7.4	\$259.00
#GMT-45-Sharps	.45	.450”/.458”	1:18”	32”	7.4	\$299.00
#GMT-45-Sharps-L	.45	.450”/.458”	1:18”	34”	7.6	\$299.00

Large Frame Lever Action Rifle Barrels

Tapered round, or tapered octagon lever action barrels. The stub is 1.04”, breech is .937” octagon, tapering to .812”. Overall length is 29” including the 1” receiver stub. Offered in .45 for .45-70 and similar calibers. The barrels are button rifled and machined from 4140 steel, not threaded.

The .50-110 barrels are made for the lever action 1886 Winchester rifle’s special .50-110 Express cartridge, notice the slow twist rate, for the high speed light weight hunting bullet used in Express rifles. This is an ideal bullet for a hunting rifle, where the fast light bullet will extend normal hunting range. It is not a suitable choice for long range single shot rifles, which use a heavy bullet. Cut rifled, not chambered, not threaded.

Part #	caliber	bore / groove	twist	length	weight	Price
#GMT-45-Lev-O	.45-70	.450”/.458”	1:20”	29”	3.8	\$169.99
#GMT-45-Lev-R	.45-70	.450”/.458”	1:20”	29”	3.7	\$159.99
#GMT-50-Lev-O	.50-110	.500”/.508”	1:54”	29”	3.5	\$194.99
#GMT-50-Lev-R	.50-110	.500”/.508”	1:54”	29”	3.3	\$164.99

Small Frame Lever Action Rifle Barrels

Tapered octagon lever action barrels, in pistol calibers. The stub is .96” diameter. Octagon measures .875” at the breech, tapering to .750” at the muzzle. Overall length is 27” including the 1” receiver stub. The barrels are button rifled and machined from 4140 steel, not threaded, not chambered, with a machine finish, ready to polish.

Part #	caliber	bore / groove	twist	length	weight	Price
#GMT-22-LR-Lev	.22 LR	.218”/.223”	1:16”	27”	3.7	\$159.00
#GMT-32-20-Lev	.32-20	.306”/.312”	1:22”	27”	3.5	\$159.00
#GMT-38-SP-Lev	.38 SP	.347”/.356”	1:20”	27”	3.1	\$159.00
#GMT-38-40-Lev	.38-40	.395”/.401”	1:40”	27”	3.0	\$159.00
#GMT-44-40-Lev	.44-40	.422”/.430”	1:36”	27”	2.9	\$159.00
#GMT-45-LC-Lev	.45 LC	.442”/.452”	1:32”	27”	2.8	\$159.00

Prices subject to change
visit www.trackofthewolf.com
for up-to-date prices.