# Sling Swivels & Buttons



## Swivels, for Brown Bess Musket and Military Muskets:

Wax cast steel, modeled from an original Brown Bess musket. As cast requires deburring. Drilled and tapped for a 6-40 bolt, included, to hang this swivel from an underlug securely attached to the barrel.

Our wide Brown Bess front swivel is wide enough for early rifles, fowlers, and muskets, with very wide forends.

#Swivel-46-N Brown Bess, for triggerguard only \$9.99
#Swivel-46-W Brown Bess, wide for forend only \$9.99

Spare screws are also sold separately, below:
#Screw-46-N screw, for narrow swivel, 6-40 only \$ 2.99
#Screw-46-W screw, for wide swivel, 6-40 only \$ 2.99



#### Early American Longrifle Sling Swivel .....#Swivel-UL

Copied from an original antique longrifle rifle, this "U" shaped sling forend swivel rests on your middle ramrod pipe, supported by a hidden underlug. Order our #UL-DH-1 or #UL-DH-1S underlug.

This correct swivel has a "D" shaped cross-section, with tapered cone ends for the 6-40 mounting screw, included and installed.

Wax cast steel, made in the U.S.A., with 6-40 mounting screw.

#Swivel-UL 'U' shaped swivel, with screw only \$9.99

Spare screws are also sold separately, below: #Screw-UL-6-40 screw for "U" swivel, 6-40 thread

#UL-DH-1 screw for "U" swivel, 6-40 thread underlug, steel, for dovetail slot underlug, steel, for round barrel

only \$2.99 only \$1.99 only \$1.99

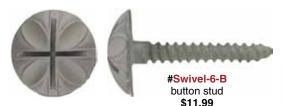
Made in the U.S.A.



#UL-DH-1 dovetail \$1.99 #UL-DH-1S for round \$1.99

Forward wide swivels for fullstock rifles, muskets and fowlers must be supported by an underlug. The dovetail lug can be installed on an octagon barrel. Thin round barrels require our concave lug. Use StayBrite solder or 96% tin 4% silver solder.

**#UL-DH-1** lug, milled, for dovetail slot **#UL-DH-1S** lug, milled, for round barrel only \$1.99



Fancy Button Stud, for sling.....#Swivel-6-B

Our fancy button stud for sling, above, has a rosette design and crossed screw slots cast into the head. Sharpen the tip to install it, typically two or three inches behind the triggerguard's rear finial.

#Swivel-6-B button stud, fancy, for sling only \$11.99



Plain Domed Button Sling Stud ......#Swivel-(7 or 3B)

Our plain domed button sling stud is appropriate for a conservative or less decorated rifle or fowler. Slotted or unslotted.

#Swivel-7 domed button sling stud, slotted only \$4.99 #Swivel-3-B domed button sling stud, plain only \$4.99



\$4.99

#Swivel-Post threaded stud for sling swivel \$6.50



#Swivel-4-N with 6-40 screw \$9.99



Swivels, fitted with mounting screw..... #Swivel-4-N or 5-W

The narrow swivel above mounts to the thick lug at the front of your trigger bow. The wide swivel mounts on the fullstock forend, resting on the forward rod pipe, supported by an underlug.

#Swivel-4-N swivel, with 6-40 screw, narrow only \$9.99 swivel, with 6-40 screw, wide only \$9.99

Spare screws are also sold separately, below:
#Screw-4N screw, for narrow swivel, 6-40
#Screw-UL-6-40 screw, for wide swivel, 6-40
only \$2.99



### Swivels, wide or narrow, for sling ...... #Swivel-1-W or 2-N

These wax cast steel sling swivels are round in cross section, and a bit deeper than other swivels. We can supply a sling.

Use the narrow swivel at the front of your triggerguard, on a boss-head screw behind the guard, or through the rib of a halfstock sporting rifle. Drilled, tapped, with a Phillips screw.

The wide swivel may be bent or formed to fit any fullstock forend. Secure it through an underlug. 6-40 screw included.

#Swivel-2-N swivel, as cast, with screw, narrow only \$8.99
#Swivel-1-W swivel, as cast, with screw, wide only \$8.99
Extra swivel screws, drills, and taps are sold separately:

#Screw-4N screw, 6-40, for narrow swivel only \$2.99
#Screw-UL-6-40 screw, 6-40, for wide swivel only \$2.99
#Tap-6-40-T taper tap, 6-40, for through hole taper tap, 6-40, for through hole only \$3.99
#Drill-33 drill bit #33, .113", 6-40 tap drill only \$1.99
#Drill-25 drill bit, .149", 6-40 clearance only \$1.99

#### Swivel Post Stud, for Rear Swivel.....#Swivel-Post

This artistically turned post is a sling swivel stud, to support your rear sling swivel. Mount it behind the triggerguard. Easily installed, simply drill a pilot hole for threads, and insert a rod or hex wrench to thread it into place. Neatly turned in the U.S.A., shown actual size.

We recommend our #Swivel-4N with screw, sold separately.

#Swivel-Post threaded stud for sling swivel only \$ 6.50

#Swivel-4-N swivel with mounting screw only \$9.99