Lyman Black Powder Cartridge Bullet Molds

Cast bullets should be .001" to .002" larger than groove diameter, for best long range accuracy, and to prevent lead fouling.

We stock Lyman molds, sizing dies, top punches, luber-sizers, presses, and many products not shown here. Request Lyman's color catalog, free with any order, from our web site's Free items pages.

Flat point bullets are required in all tubular magazine repeating rifles. A pointed bullet nose must not touch a primer, during recoil!

Mold blocks. .311" for .32-20 Winchester:

#Lvman-311-008 .311" diameter, .32 caliber, 115 grain, 1 cavity #Lyman-311-041 .311" diameter, .32 caliber, 173 grain, 1 cavity #Lvman-319-247 .319" diameter, .32 caliber, 165 grain, 1 cavity

Mold blocks, .375" for .38-55 Ballard and Winchester:

#Lyman-375-248 .375" diameter, .38 caliber, 249 grain, 1 cavity #Lyman-375-449 .375" diameter, .38 caliber, 264 grain, 1 cavity Mold blocks. .378" for .38-55 Ballard and .38-56 Sharps:

#Lyman-378-674 .378" diameter, .38 caliber, 335 grain, 1 cavity Mold blocks, .406" for .40 caliber Antique rifles:

#Lyman-403-169 .406" diameter, .40 caliber, 240 grain, 1 cavity Mold blocks. .403" for 1876 Winchester .40-60 rifles:

#Lyman-403-168 .403 diameter, .40 caliber, 200 grain, 1 cavity Mold blocks, .410" for .40-65 WCF, .40-70 Sharps, .40-90 Sharps: #Lyman-410-655 .410" diameter, .40 caliber, 400 grain, 1 cavity #Lyman-410-660 .410" diameter, .40 caliber, 385 grain, 1 cavity #Lyman-410-663 .410" diameter, .40 caliber, 400 grain, 1 cavity **#Lyman-410-678** .410" diameter, .40 caliber, 395 grain, 1 cavity

Mold blocks. .439" for .43 Spanish. .43 Egyptian Rolling Block: #Lyman-439-186 .439" diameter, .43 caliber, 370 grain, 1 cavity

Mold blocks, .457" for .45-70 Gov't, .45-90 WCF, .45-120 Sharps: #Lyman-457-191 .457" diameter, .45 caliber, 292 grain, 1 cavity #Lvman-457-122 .457" diameter, .45 caliber, 330 grain, 1 cavity

#Lvman-457-124 .457" diameter, .45 caliber, 385 grain, 1 cavity #Lyman-457-643 .457" diameter, .45 caliber, 400 grain, 1 cavity #Lvman-457-193 .457" diameter, .45 caliber, 405 grain, 1 cavity #Lyman-457-658 .457" diameter, .45 caliber, 480 grain, 1 cavity

#Lyman-457-677 .457" diameter, .45 caliber, 490 grain, 1 cavity #Lvman-457-125 .457" diameter, .45 caliber, 500 grain, 1 cavity

#Lyman-457-132 .457" diameter, .45 caliber, 535 grain, 1 cavity Mold blocks, .515" for .50-70 Gov't, .50-90 Sharps, .50-110 WCF, .50-140 Sharps:

#Lyman-515-141 .515" diameter, .50 caliber, 425 grain, 1 cavity **#Lyman-515-139** .515" diameter, .50 caliber, 340 grain, 1 cavity #Lyman-515-142 .515" diameter, .50 caliber, 515 grain, 1 cavity

#Lyman-(number) mold blocks, large, above \$65.99 #Lyman-HL mold handles, for large blocks \$34.99

Lyman Mold Block Rebuild Kit, with new thicker sprue plate:

With proper care, a Lyman mold will last for generations. Our mould rebuild kit replaces moving parts and screws, which may wear after long use. Parts include the new thick sprue plate, spring washer, sprue cutter pivot screw, set screw, and handle mounting screws.

#Lyman-Spr-L-SC rebuild kit, for large single cavity \$ 8.99 #Lyman-Spr-DC rebuild kit, for large double cavity \$ 8.99



Bullet Number Weight (#2 Alloy) Top Punch No.

173 gr. 115 gr.

165 gr. 8

249 gr. 449

264 gr. 449

335 gr 663

240 gr. 43

400 gr. 385 gr. 449 658

400 gr. 663

395 gr. 200 gr. 678 43

.45 cal .50 cal .56-50 50-70 .43 .45 cal .45 cal .457" .457" Mathews .515" .515" Spanish .457" hollow .457" .457" .457" Postell Spencer .439" point .515"

439-186 Bullet Number Weight (#2 Alloy) 370 gr. Top Punch No.

292 gr. 191

251

457-191, 457-122 457-124 457-643 330 gr. 385 gr. 191 374

400 gr. 191

457-193 405 gr. 191

457-658 457-125 480 gr. 500 gr. 658 374

457-132 535 gr. 132

457-677 515-141 425 gr. 490 gr. 677

141

515-139 330 gr.

515-142 515 gr. 141 141

#Lvman-HL mold handles fit all large Lvman blocks. and similar blocks by other brands. \$34.99



Large handles fit all current Lyman molds, all made using large blocks. They fit older Lyman double cavity molds, and single cavity molds over .50 caliber, which use large blocks. Small blocks are discontinued by Lyman. **#Lyman-HL** handles. Lyman large blocks \$34.99 #Lvman-HL-4 handles.Lvman 4 cavity blocks \$34.99

Lyman's Cast Bullet Handbook, 4th Edition, completely revised, featuring Mike Venturino

Contains more than 5,000 tested loads for the cast bullet shooter, and has been completely revised, featuring the work of Mike Venturino. It also includes a complete how-to section, special hunting section, a history of cast bullets, the Lyman line, and advanced metallurgical information. Soft cover, 419 pages, punched for binder.

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